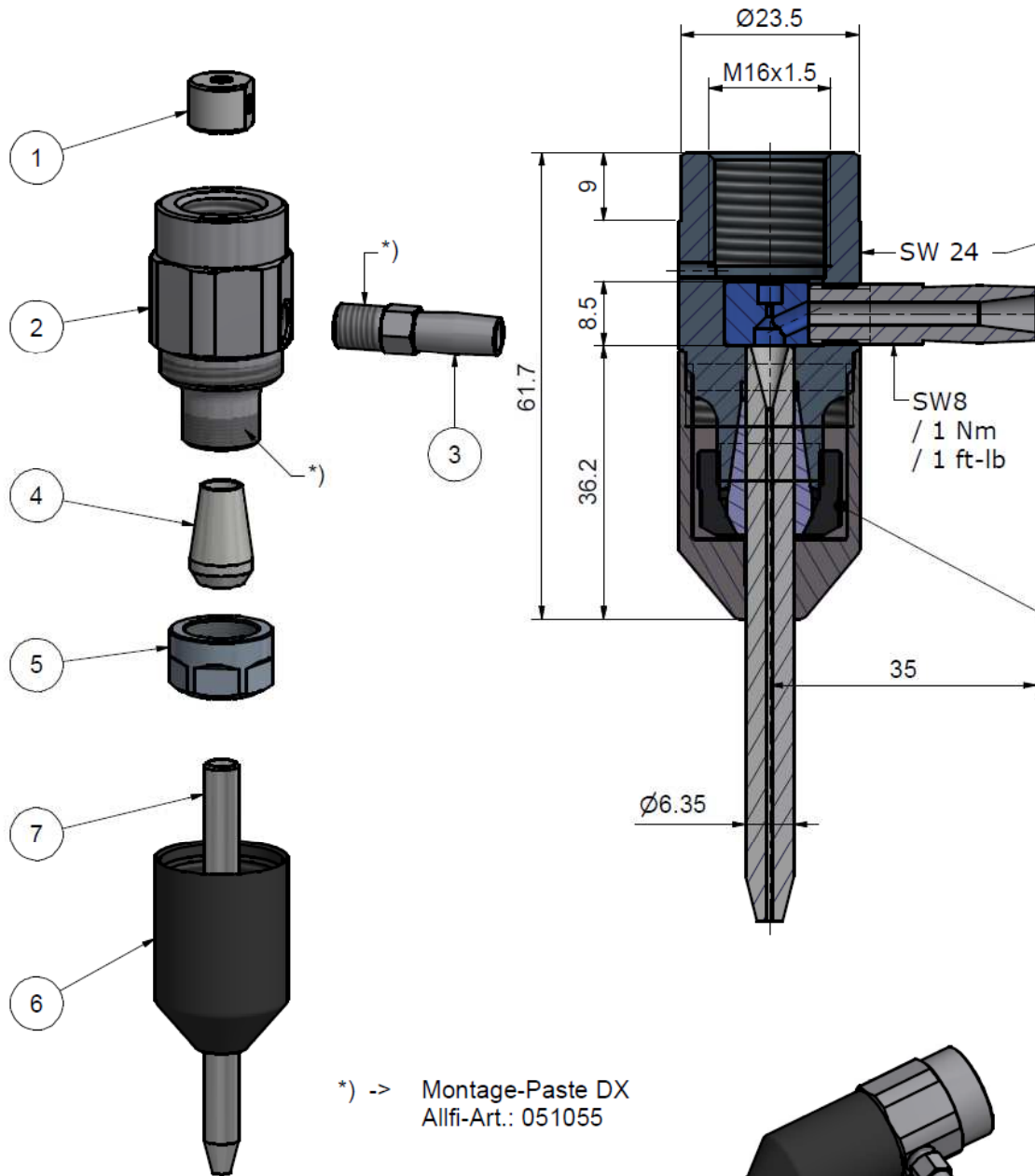


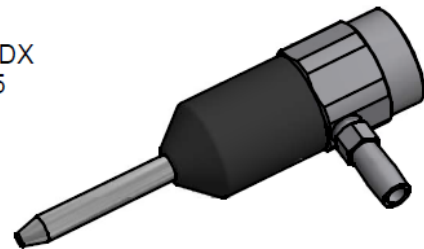
Assembling - Maintenance

This drawing is appendix A of the installation and maintenance manual "Abrasive Cutting Head".
Complete installation and maintenance instruction refer to QR-Code or:
<https://www.allfi.com/en/services/downloads/product-manuals/>

- Pressure relief holes may not be covered or closed.
- Assembly tool 881610 for assembly the Mixing chamber
- Suitable orifices and associated torque:
 - 4150 bar / 60,000 psi - Type 91 / 30Nm / 22 ft-lb
 - 4150 bar / 60,000 psi - Type 94 / 20Nm / 15 ft-lb
 - 6200 bar / 90,000 psi - Type 94-S1 / 30Nm / 22 ft-lb



*) -> Montage-Paste DX
Allfi-Art.: 051055



Item	Qty	Description	Part-Number	Comments	Weight
1	1	Mixing Chamber	950809	Wear part	6.5 g
2	1	Casing	950803	Wear part	91.4 g
3	1	Inlet Fitting	950808	³⁾ Wear part	9.1 g
4	1	Chuck	000301		6.2 g
5	1	Clamping Nut	000090		12.1 g
6	1	Protection Cap	950204		7.4 g
7	1	Focusing tube	635-xxxx-xxx	Not included	17.5 g

General tolerances ISO 2768-1 mK Designs and drawings created and produced by the contractor are the contractor's intellectual property and may only be used for the purposes of the order. Weight 0.15 kg

Amendment:	Replace for	-
3) Änderungen 1-2 auf Ind.C ersichtlich; Pos.1 Ersatz für 950806 / 950807, 09.03.2011 sl	Replaced by	-
E) Diverse Angaben ergänzt, 01.02.2016 AM	Drawn	09.03.2011 sl
	Checked	09.03.2011 BN
	Release	09.03.2011 BN
	Index-release	01.02.2015 BT

Abrasive Cutting head

Scale
3 : 2



ALLFI AG - RIEDENMATT 1 - CH-6370 STANS
PHONE +41(0)41-618 05 05
E-MAIL: sales@allfi.com

Max. 6200 bar / 90,000 psi
CENTERLINE Typ II

950800

Index	Sheet-	2
E	No. of	2
	sheets	