

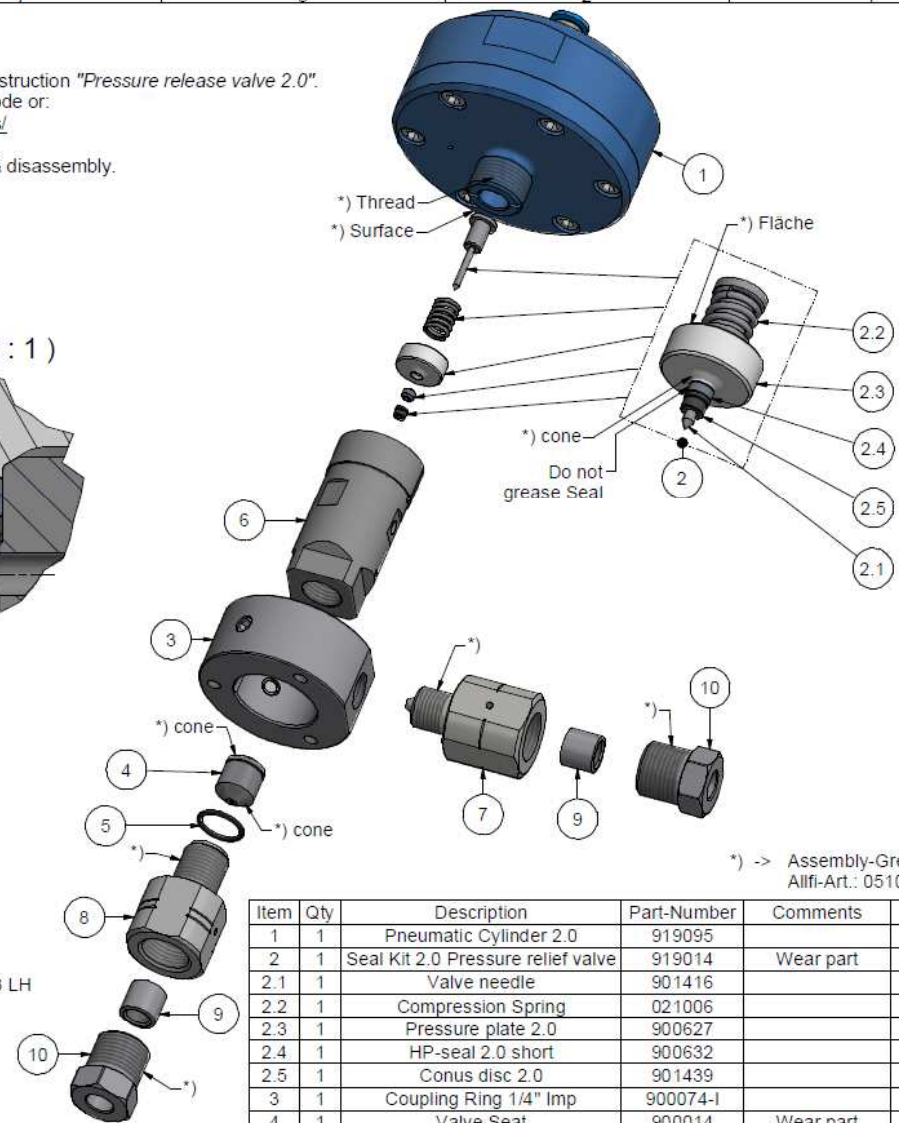
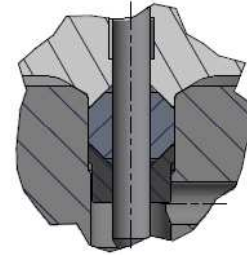
Assembling - Maintenance

This drawing is appendix A of the installation and maintenance instruction "Pressure release valve 2.0". Complete installation and maintenance instruction refer to QR-Code or: <https://www.allfi.com/en/services/downloads/product-manuals/>

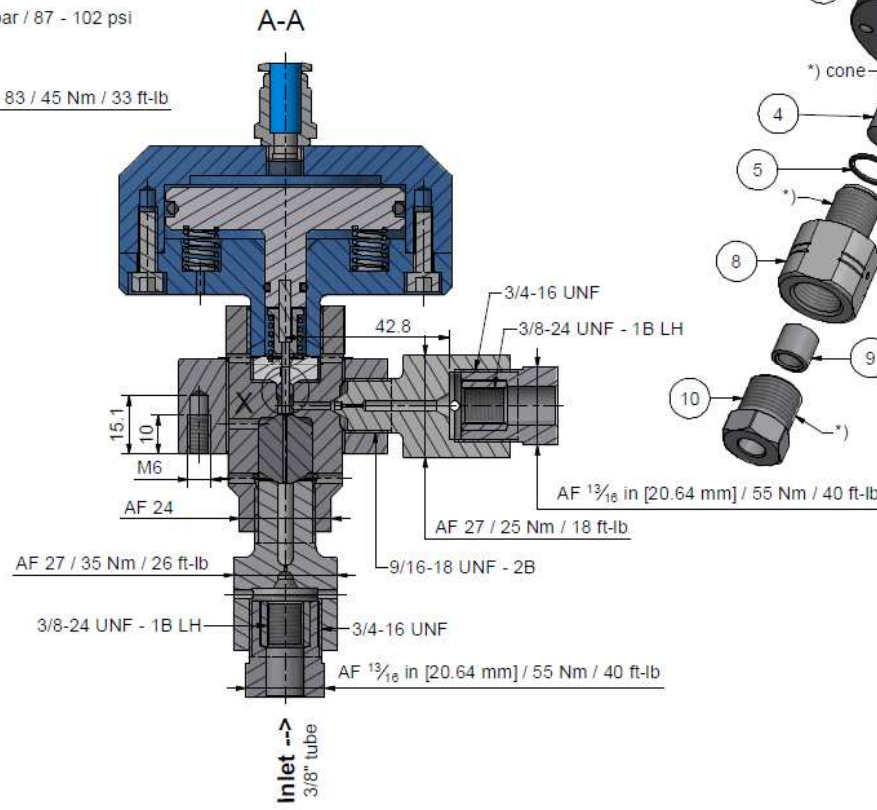
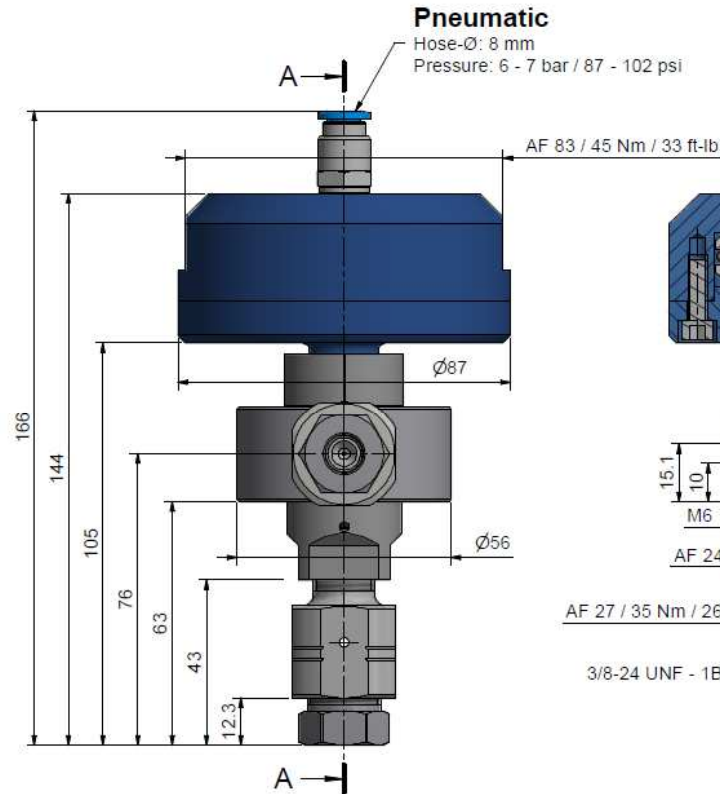
- Pneumatic cylinder **must not** be pressurized during assembly & disassembly.
- Function test with several open and closed cycles.
- Pressure relief holes must not be covered or closed.



Detail X (5 : 1)



*) -> Assembly-Grease DX
Allfi-Art.: 051055



Item	Qty	Description	Part-Number	Comments	Weight
1	1	Pneumatic Cylinder 2.0	919095		570.2 g
2	1	Seal Kit 2.0 Pressure relief valve	919014	Wear part	15.8 g
2.1	1	Valve needle	901416		3.1 g
2.2	1	Compression Spring	021006		1.4 g
2.3	1	Pressure plate 2.0	900627		11 g
2.4	1	HP-seal 2.0 short	900632		0.1 g
2.5	1	Conus disc 2.0	901439		0.2 g
3	1	Coupling Ring 1/4" Imp	900074-I		309.1 g
4	1	Valve Seat	900014	Wear part	17.2 g
5	1	O-Ring D=14 x 1.5	010013		0.1 g
6	1	Valve case 2.0	908010	Wear part	235.2 g
7	1	Restrictor m/f 1/4" - 3/8" Imp	661438-I	Wear part	129.5 g
8	1	Restrictor to Valve Seat Imp	901260-I-P	Wear part	119.4 g
9	2	Collar 3/8"	713800		6.8 g
10	2	Gland Nut 3/8" Imp	703807		40.8 g

General tolerances ISO 2768-1 mK | Designs and drawings created and produced by the contractor are the contractor's intellectual property and may only be used for the purposes of the order.

Amendment:	Replace for:	-
	Replaced by:	-
	Drawn:	03.01.2023 AM
	Checked:	31.03.2023 BT
	Release:	31.03.2023 BT
	Index-release:	-

Pressure relief valve 3/8" 2.0 Imp

Scale 1 : 1

allfi Components
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Max. 4150 bar / 60,000 psi
919115-I
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Sheet No. 2
No. of sheets 2