

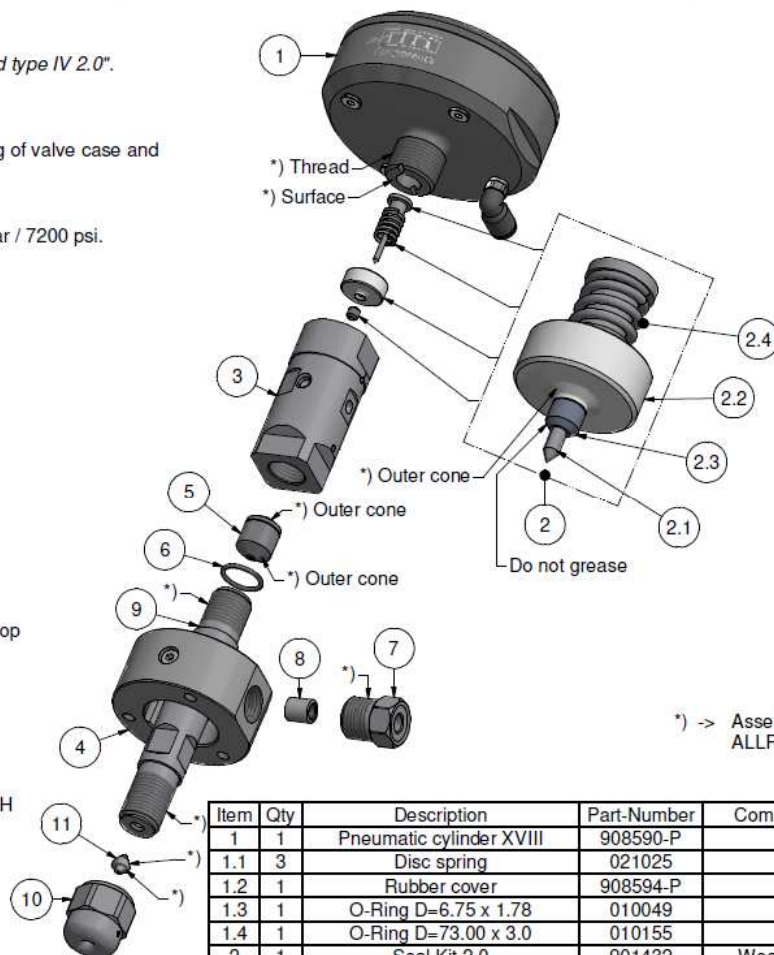
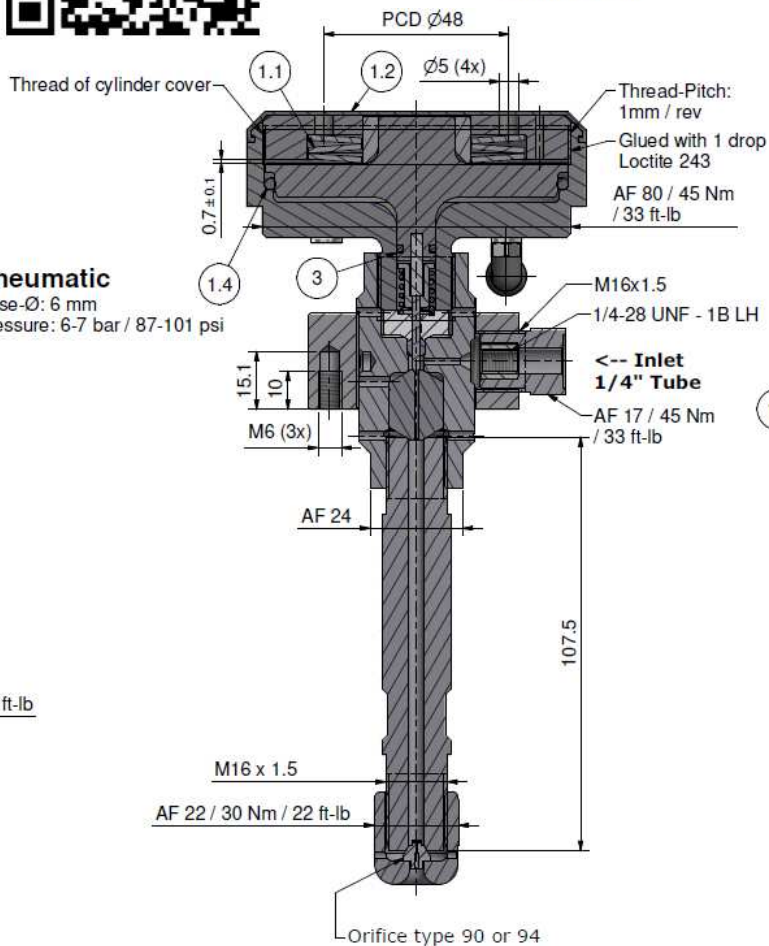
Assembling - Maintenance

This drawing is appendix A of the installation and maintenance instruction "Cutting head type IV 2.0".
Complete installation and maintenance instruction refer to QR-Code or:
<https://www.allfi.com/en/services/downloads/product-manuals/>

- Pneumatic-cylinder must be pressurised with air during assembling and disassembling of valve case and collimation tube.
- Stroke has to be 0.6 - 0.8 mm / 0.0235 - 0.0315"
- Function test with several open and closed cycles.
- After finishing maintenance flush the complete cutting head without nozzle at < 500 bar / 7200 psi.
- Pressure relief holes must not be covered or closed.



Schnitt A-A



*) -> Assembly-Grease DX
ALLFI-Art.: 051055

Item	Qty	Description	Part-Number	Comments	Weight
1	1	Pneumatic cylinder XVIII	908590-P		534.9 g
1.1	3	Disc spring	021025		21.6 g
1.2	1	Rubber cover	908594-P		7.6 g
1.3	1	O-Ring D=6.75 x 1.78	010049		0.1 g
1.4	1	O-Ring D=73.00 x 3.0	010155		1.7 g
2	1	Seal Kit 2.0	901432	Wear part	15.6 g
2.1	1	Valve needle	901416		3.1 g
2.2	1	Pressure plate 2.0	900627		11 g
2.3	1	HP-seal 2.0	900622		0.1 g
2.4	1	Compression Spring	021006		1.4 g
3	1	Valve Case 2.0	900624-P	Wear part	236.1 g
4	1	Coupling ring Typ 2.0	900132		306.8 g
5	1	Valve Seat	900014	Wear part	17.2 g
6	1	O-Ring D=14 x 1.5	010013		0.1 g
7	1	Gland Nut 1/4" 90.000psi	701403-P		27.9 g
8	1	Collar 1/4"	711403		3.1 g
9	1	Collimation tube L=107.5	900052-P	Wear part	178.3 g
10	1	Orifice Cap	900060-P		44 g
11	1	Orifice type 90 / 94	-	Not included	1.1 g

General tolerances ISO 2768-1 mK Designs and drawings created and produced by the contractor are the contractor's intellectual property and may only be used for the purposes of the order.

Amendment:	Replace for	-
A) 0159, 900132 was 900074, 16.11.2023 AM	Replaced by	-
	Drawn	10.02.2021 AM
	Checked	04.11.2021 RB
	Release	04.11.2021 RB
	Index-release	04.01.2024 PH

Cutting Head Type XVIII 2.0 PWJ

Scale
1 : 1

Max. 6200 bar / 90,000 psi



ALLFI AG - RIEDENMATT 1 - CH-6370 STANS
PHONE +41(0)41-618 05 05 - TELEFAX +41(0)41-618 05 10
E-MAIL: sales@allfi.com http://www.allfi.com

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Index Sheet:
No. of sheets: 3